Work Ord Monday, May 1			51 5 					-						Page 1
Îtem ID: Revision ID: Item Name:	D4020-5 Mesh (350 Ba	asket Long, Lid)	. حد :	*	Accept						Setup	Start Stop		
Start Date: Required Date: Reference:	5/17/2010 5/17/2010	Start Qty: 2.0 Req'd Qty: 2.0			* · · · · · · · · · · · · · · · · · · ·	; ;	Cust Item II Customer:	D:					11881181	
Approvals:	Process Pla	in:	Date:	55-17	Tooling:): <u>Z</u>	Da 4 Da	te:	- :		Run	Start Stop		
Sequence ID/ Work Center II	D	Operation Description	* ***	-	.Set Up/ Run Ho		Draw' Number	Draw Rev.	Plan Code	Accept Qty	Reje Qty		Reject Number	Insp. Stamp
Draw Nbr D4029 Shear Shear I10 QC Quality Control Packaging Packaging	A	Memo Identify as per dwg Memo	ompleteness to ste	ep on W/O	0.00 0.00 0.00 0.00	SAD 10-05	0		*	(a)		200		
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-									1					
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Part No	:	PAR #:			NCR: Y	es No	DQA:	Date: _						
Reso		olution:	Disposition	n:	QA: N/C	Close	d:	Date: _						
NCR:			WORK ORDER NON-CONFORMANCE (NCR)											
DATE	CTED	Description of NC		ction B		Verification	Approval							
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	n Sign & Date		Section C	Approval Chief Eng	Approval QC Inspector					
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Work Order ID 58691 Page 2 Monday, May 17, 2010 8:33:53 AM Item ID: D4020-5 Accept Setup Start **Revision ID:** Stop Item Name: Mesh (350 Basket Long, Lid) 5/17/2010 **Start Date:** Start Qty: 2.00 **Cust Item ID:** Required Date: 5/17/2010 Req'd Qty: 2.00 **Customer:** Reference: Run Start Approvals: Process Plan: **Tooling:** Date: Date: Stop Date:_ SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Draw Draw Plan Accept Reject Reject Insp. **Work Center ID** Description **Run Hours** Number Rev. Code Qty Qty Number Stamp QC21- Final Inspection - Work Order Release 0.00

0.00

Memo

Quality Control

10/05/20 A 10/05/20 (2)

W/O:		WORK ORDER CHANGES											
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DATE	STEP	Description of NC		Corrective Action Section		Verificatio	n Approval	Approval					
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Page

Work Order ID: 58691

Parent Item Name:

Parent Item:

D4020-5

Comments:

Mesh (350 Basket Long, Lid)

IPP RevA: new issue DD 09.11.26 verified by:EC per dwg revA 10.03.15 verified by:EC

IPP Rev:B as

Start Date: 5/17/2010

Required Date: 5/17/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name

Replacement Mfg/ Item ID Purch Purchased Bin Primary Item Location No

Last Location

Route Seq ID 100

Unit of Measure Hand sf 483.4948

Qty on Qty per Kit 14.386

Qty Issued Date Status

Issued

M304EX0.75-16F



Expanded Metal Flat SS

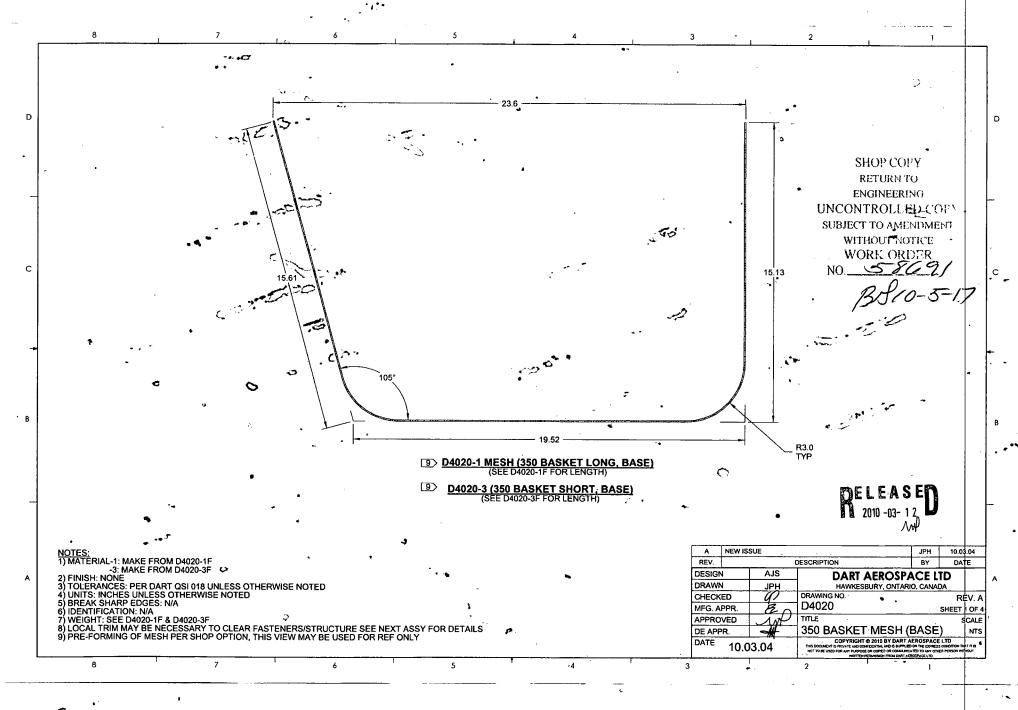
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10-05-20

Location	Loc Oty	Loc Code	
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111956	28		
112949	12		
113497	6.34		
113555	39.2888368		
114399	108.1523		
114594	289.7137		14.386

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NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
247		Description of NC		Corrective Action Section B							
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector			
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D4020-5: 95.25 D4020-7: 56.00 21.75 2.00 1.25 D4020-7 D4020-5 25.00 44.66 (LOCAL SECTION MESH SHOWN FOR CLARITY) D4020-7 MESH (350 BASKET SHORT, LID)
 (LOCAL SECTION MESH SHOWN FOR CLARITY) NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT -5: 0.80 Ibs APPROX
-7: 4.49 Ibs APPROX
8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
9) TOLERANCE ON XX.XX DIMENSIONS ± 0.06. DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA AJS DESIGN DRAWN JPH CHECKED DRAWING NO. RĖV. A D4020 MFG. APPR. SHEET 2 OF 4 TITLE APPROVED 350 BASKET MESH (BASE)

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COPYRIGHT OF 2010 BY DART AEROSPACE LTD DE APPR. DATE 10.03.04

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W/O:		WORK ORDER CHANGES											
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0.40 -15.50 2.00 5.64 75° R3.38 2 PL 8 20.18 REF 9 D4020-11 END MESH, BASKET

NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F REF DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A

8

9) IDENTIFICATION: N/A
7) WEIGHT: 1.22 lbs
8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
9) TOLERANCE ON XX.XX DIMENSIONS ± 0.06.

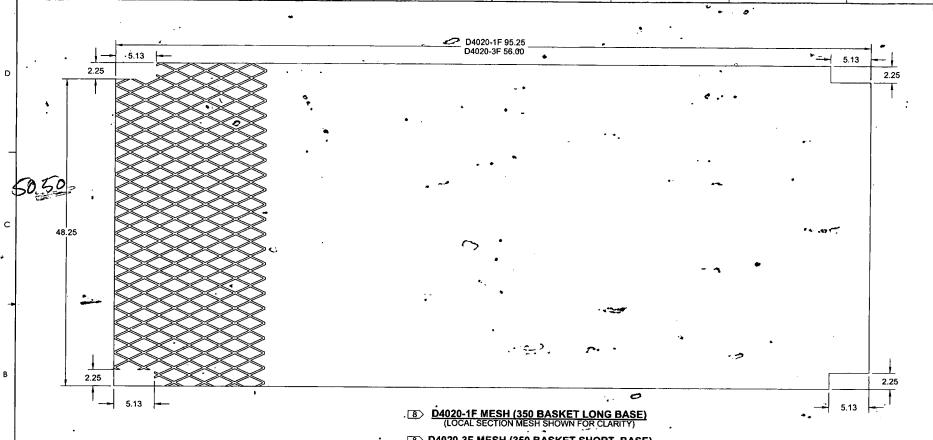
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DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	9	DRAWING NO. RE	V. A
MFG. APPR.	B	D4020 SHEET 3	OF 4
APPROVED	WP	TITLE S	CALE
DE APPR.	#	350 BASKET MESH (BASE)	NTS
DATE 10.0	03.04	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND COMPRISHTEN AND IS SUPPLIED ON THE DISPESS CONDITION THA NOT TO BE USED FOR ANY PURPOSE OR COPIED OF COMMUNICATED TO ANY OTHER PETISON WITH WRITTEN PROMISSION PROM DART AUTOMACE, LTD	

Dart Aerospace	Ltd
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(LOCAL SECTION MESH SHOWN FOR CLARITY)

AJS DESIGN DART AEROSPACE LTD DRAWN JPH HAWKESBURY, ONTARIO, CANADA CHECKED DRAWING NO. REV. A D4020 MFG. APPR TITLE APPROVED 350 BASKET MESH (BASE)

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NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F REF DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT -1F: 17.33 lbs APPROX
-3F: 10.16 lbs APPROX
3F: 10.16 lbs APPROX
8) TOLERANCE ON XX.XX DIMENSIONS ± 0.06.

Dart Aerospace Ltd

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